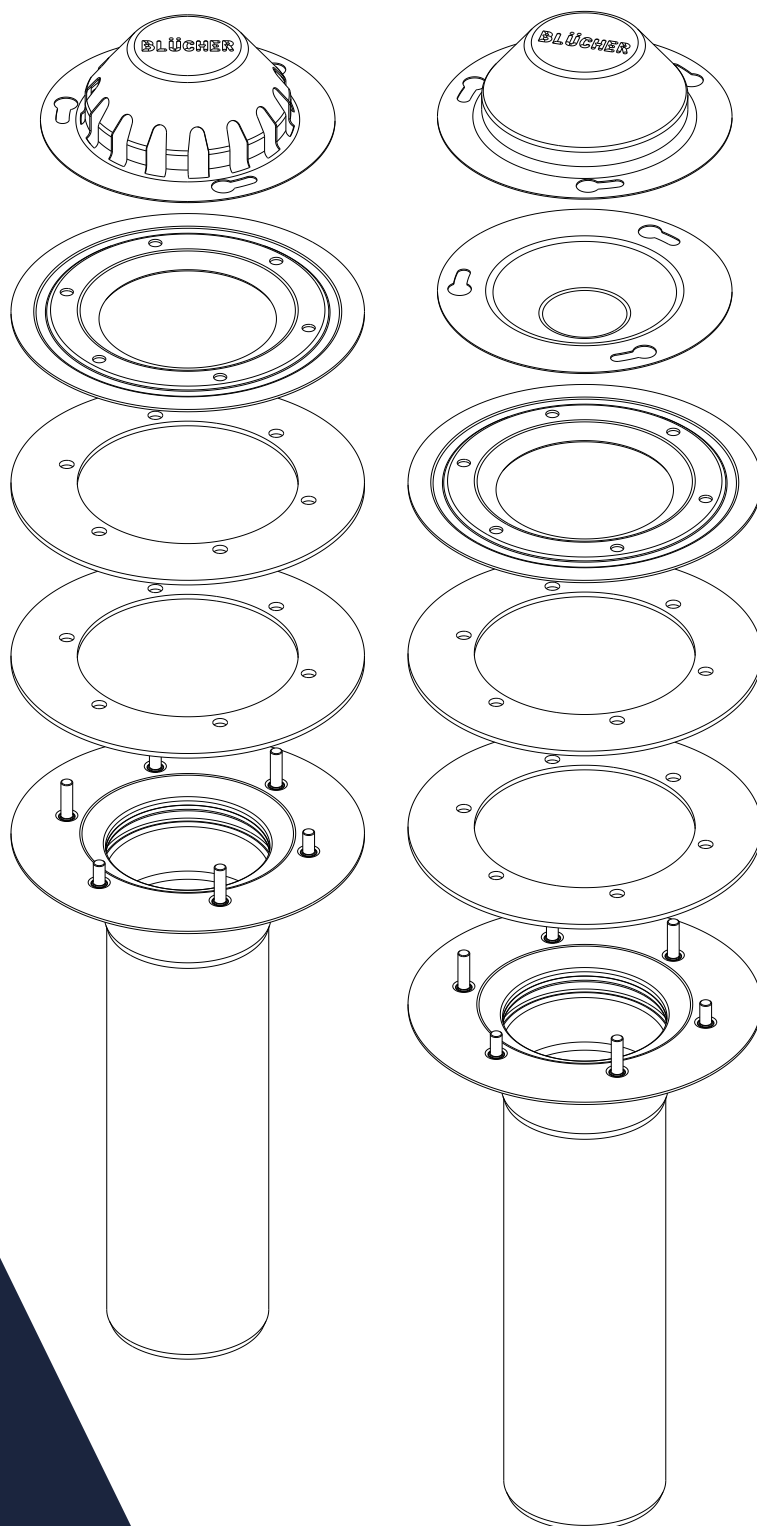


# INSTALLATION INSTRUCTIONS

## BLÜCHER® Roof Drain

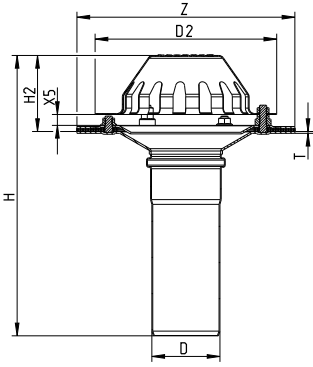
for Metal Gutters and Channels (404.102.xxx - 404.202.xxx)



**BLÜCHER®**

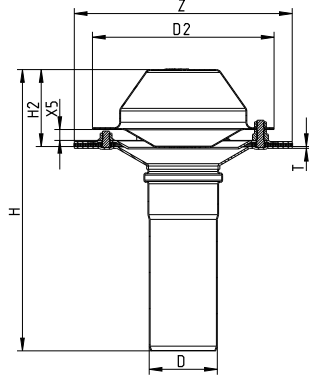
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### Gravity

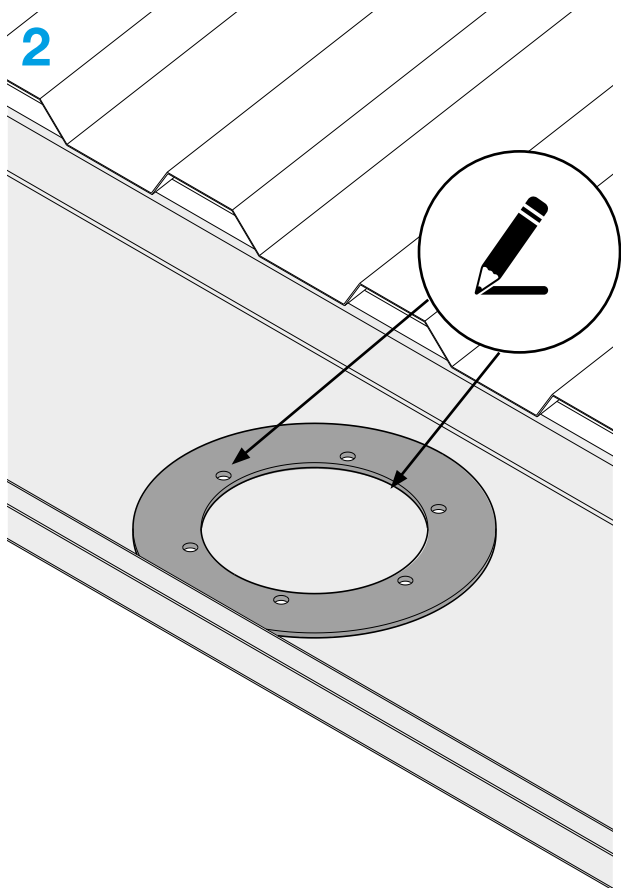
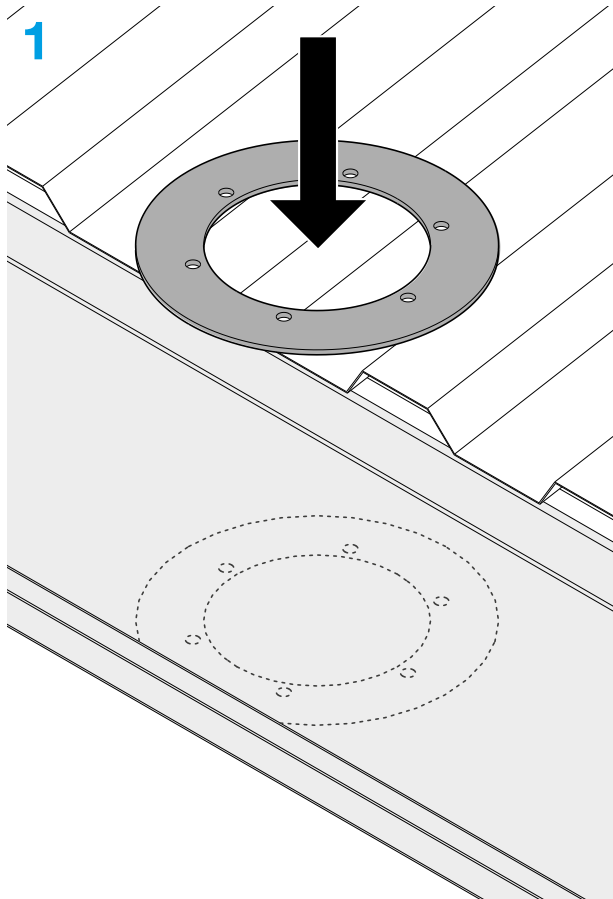
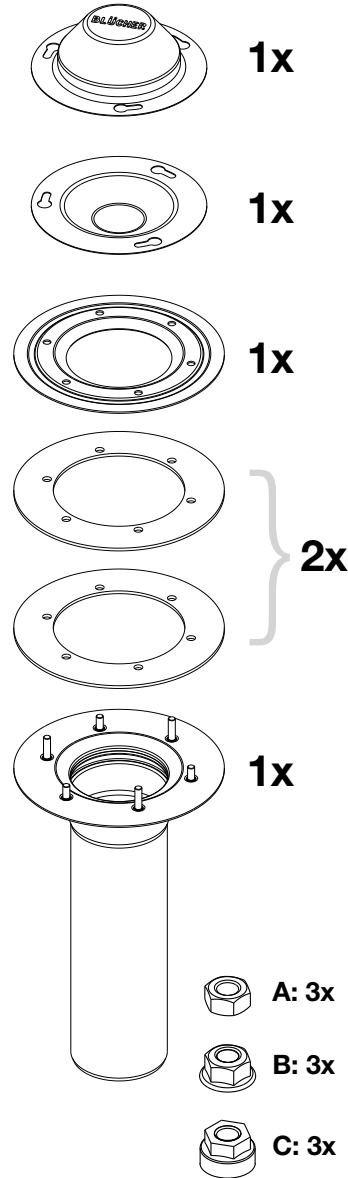
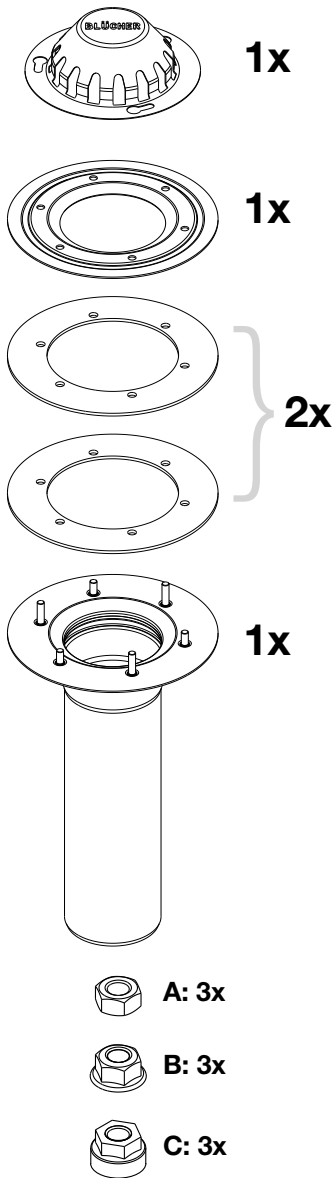


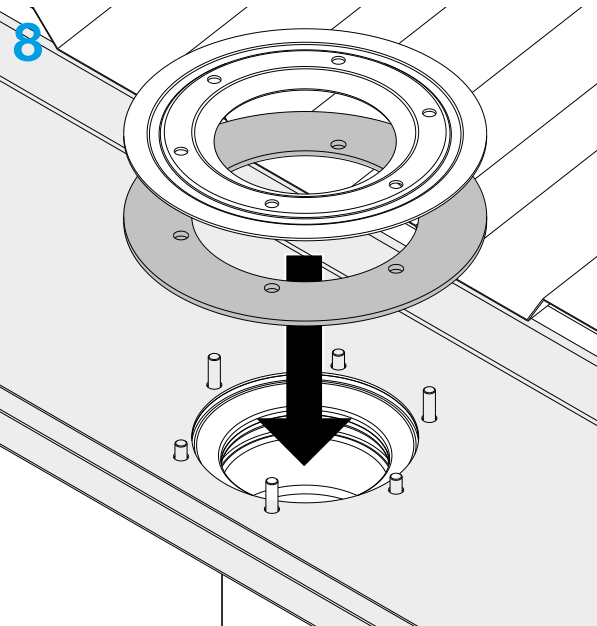
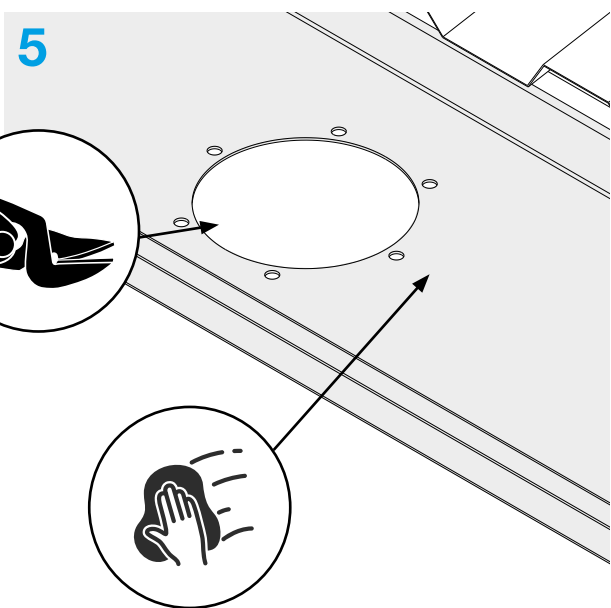
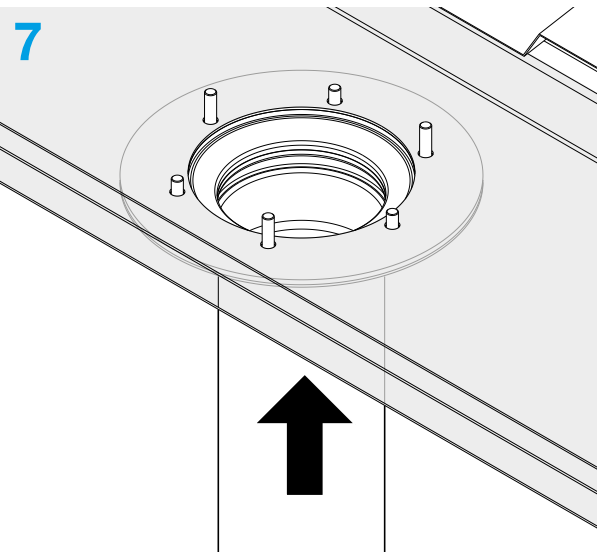
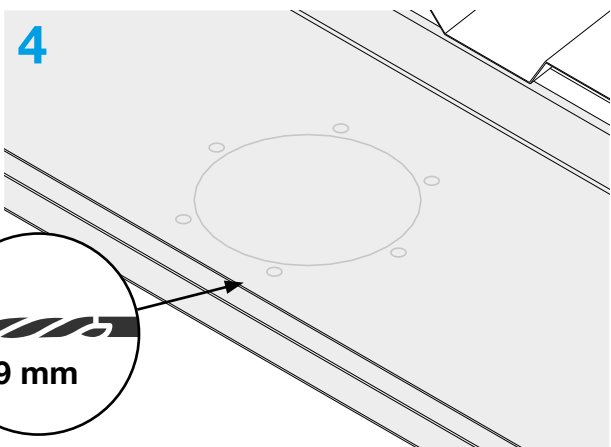
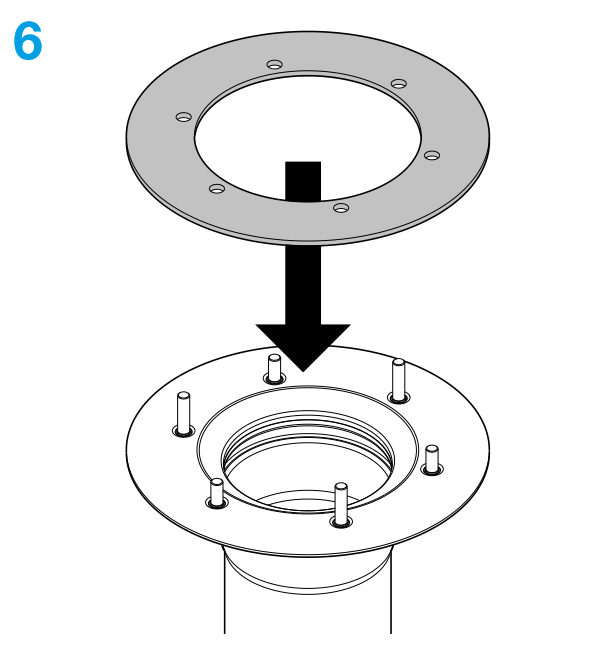
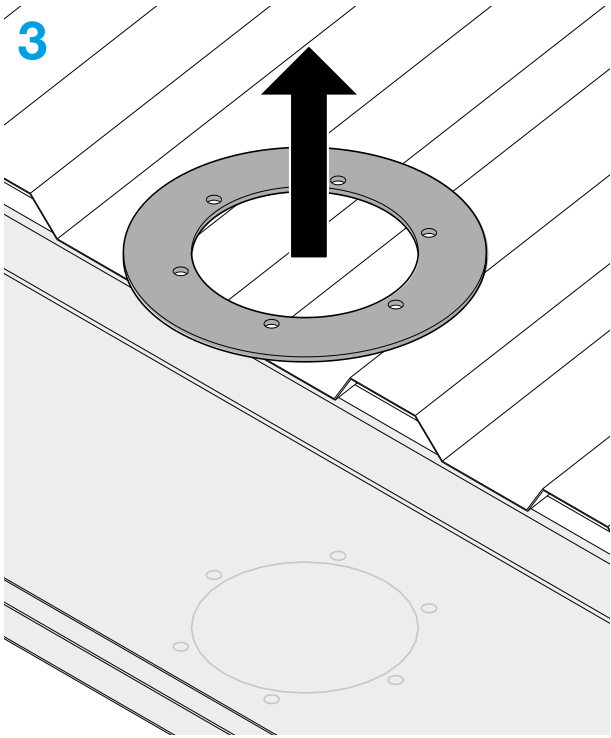
	D	D2	H	H2	Z	X5	T
404.102.050	050	0200	308	84	0240	12	2
404.102.075	075	0200	309	84	0240	12	2
404.102.110	0110	0200	306	84	0240	12	2

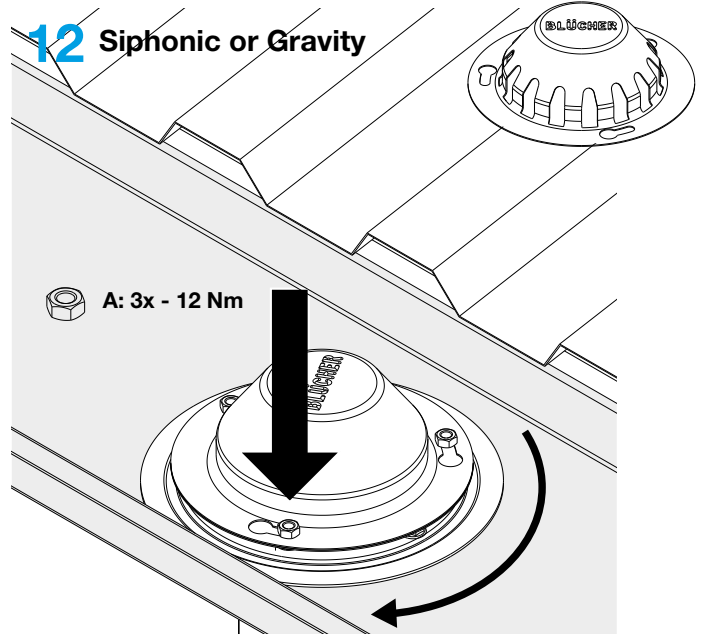
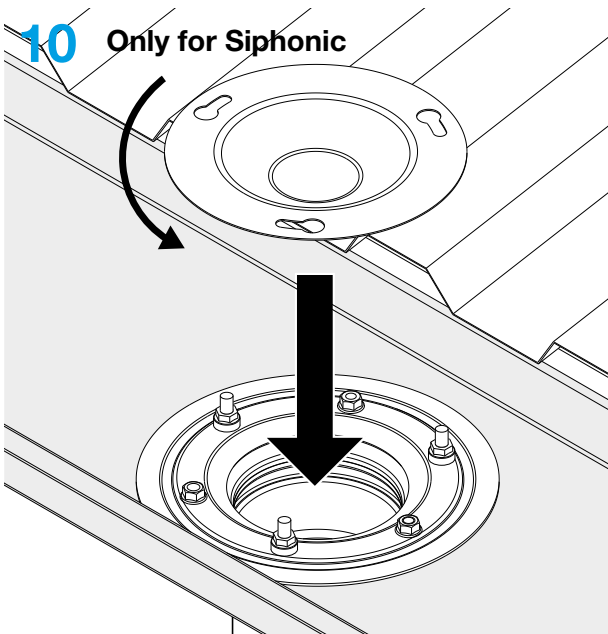
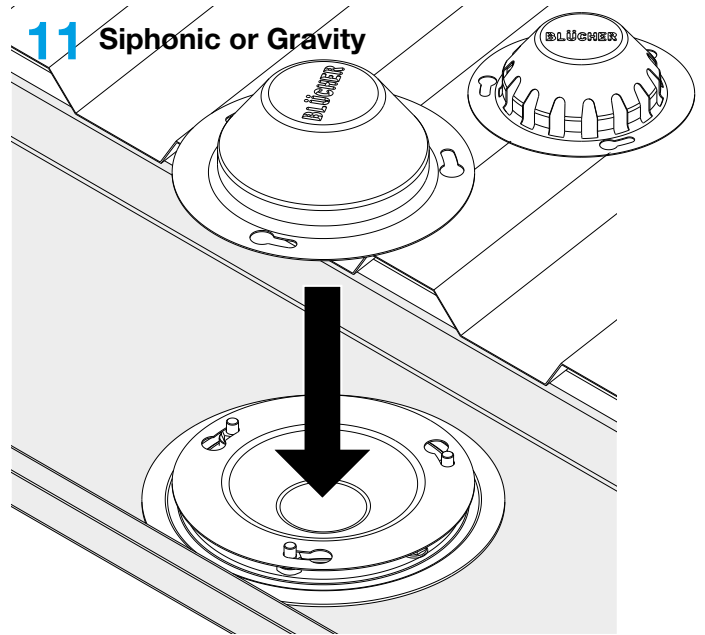
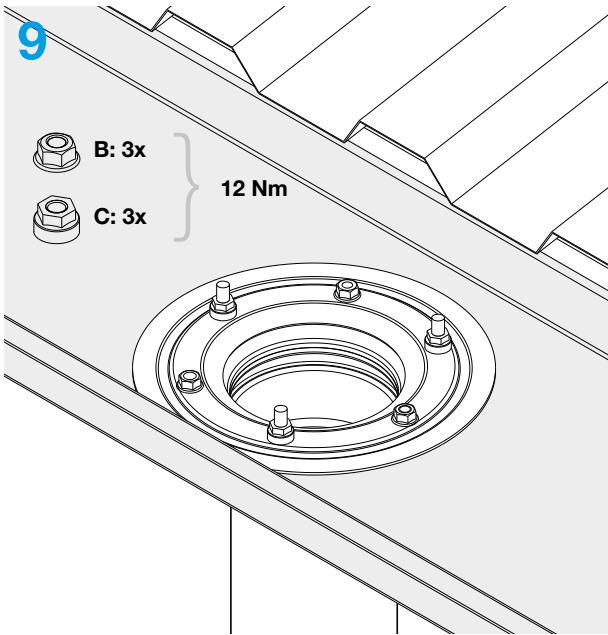
### Siphonic



	D	D2	H	H2	Z	X5	T
404.202.040	040	0200	312	85	0240	12	2
404.202.050	050	0200	309	85	0240	12	2
404.202.075	075	0200	310	85	0240	12	2
404.202.110	0110	0310	307	85	0240	12	2







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Tel.: +45 99 92 08 00 · roof@blucher.com · www.blucher.com

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